

## Arjay Technologies Catalyzation Guide

Product	Ceramic Pourable Compound
Code	6001, 6002, 6011
Weight/Gallon	7.25 lbs/gal
Weight/Pail	36 lbs
Catalyst	Lupersol DDM-9 (MEKP)

The chart shows the recommended catalyst addition for a working time of approximately **18 to 20 minutes**.

Material Temperature	% by weight	gm/gal	gm/5gal	cc/gal	cc/5gal	30ml shots
60-65° F	2.00	66	323	63	310	
65-70° F	1.80	59	290	57	279	
70-75° F	1.60	53	258	51	248	
75-80° F	1.50	49	242	47	232	
80-85° F	1.20	39	194	38	186	
85-90° F	1.00	33	161	32	155	
90-95° F	0.80	26	129	25	124	

A winter version is also available. Contact Arjay Technologies for more information.